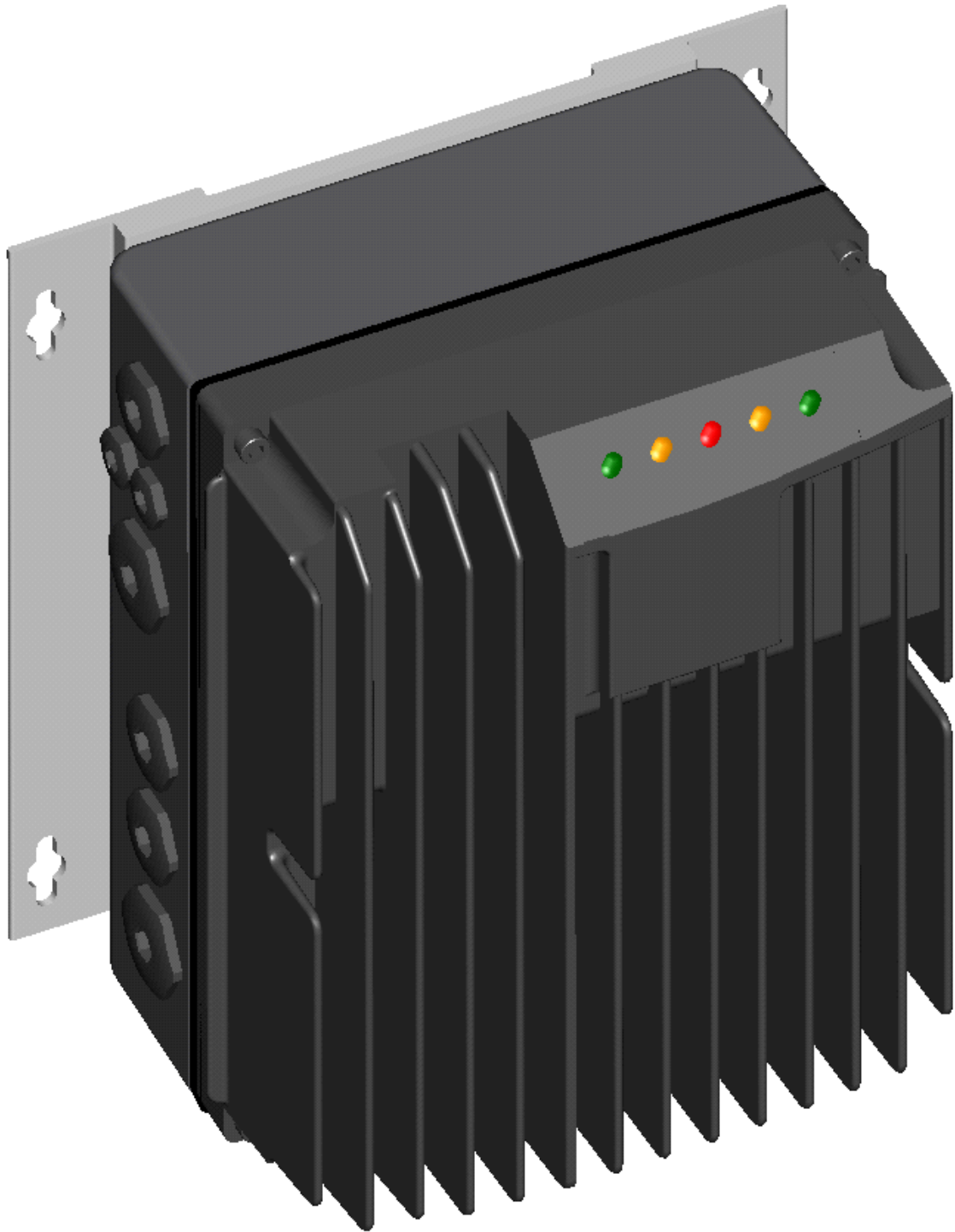


■ FCD 300



## FCD 300 Series

### ■ Order form

This section makes it easier for you to specify and order an FCD 300.

### Choice of frequency converter

The frequency converter must be chosen on the basis of the present motor current at maximum loading of the unit. The frequency converter's rated output current  $I_{INV}$  must be equal to or greater than the required motor current.

### Mains voltage

FCD 300 is available for mains voltage range: 380-480 V.

The frequency converter is connected to a mains voltage of:

- 3 x 380 - 480 V three-phase AC voltage

3 x 380 - 480 Volt mains voltage

Type	Typical shaft output $P_{INV}$		Max. constant output current $I_{INV}$	Max. constant output power at 400 V $S_{INV}$
	[kW]	[HP]		
303	0.37	0.50	1.4	1.0
305	0.55	0.75	1.8	1.2
307	0.75	1.0	2.2	1.5
311	1.1	1.5	3.0	2.0
315	1.5	2.0	3.7	2.6
322	2.2	3.0	5.2	3.6
330	3.0	4.0	7.0	4.8

### ■ Enclosure

All FCD 300 units are supplied with IP 66, NEMA 4x (Indoor) enclosure as standard.

55011-1A. See the sections *Cable lengths* and *Cross section* for further details.

### ■ Brake

FCD 300 is available with or without an integral brake module. See also the section entitled *Brake resistors* for ordering a brake resistor. Including mechanical brake control/supply.

### ■ Harmonic filter

The harmonic currents do not affect power consumption directly, but they increase the heat losses in the installation (transformer, cables). That is why in a system with a relatively high percentage of rectifier load it is important to keep the harmonic currents at a low level so as to avoid a transformer overload and high cable temperature. For the purpose of ensuring low harmonic currents, the units are fitted with coils in their intermediate circuit as standard. This reduces the input current  $I_{RMS}$  by typically 40 %.

### ■ 24 V external supply

Back up of control supply with 24 V DC is available as optional function.

### ■ RFI filter

FCD 300 has an integral 1A RFI-filter. The integral 1A RFI filter complies with EMC standards EN

### ■ Display unit

On the FCD 300 unit there are 5 indicator lamps for voltage (ON), warning, alarm, status and bus.

In addition, an LCP control panel to be connected via a plug to the frequency converter is available as an option. The LCP control panel can be installed up to 3 metres away from the frequency converter, e.g. on a front panel, by means of a mounting kit. All displays of data are via a 4-line alpha-numerical display, which in normal operation is able to show 4 operating data items and 3 operation modes continuously. During programming, all the information required for quick, efficient parameter Setup of the frequency converter is displayed. As a supplement to the display, the LCP has three indicator lamps for voltage (ON), warning (WARNING) and alarm (ALARM). Most of the frequency converter's parameter Setups can be changed immediately via the LCP control panel. See also the section entitled *The LCP control unit* in the Design Guide.

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Danfoss FCD 300 can be supplied with the Profibus® DP in a 3 mbit and a 12 mbit version. Units with Profibus protocol can either be controlled by FC protocol or Profidrive protocol.

Profibus is a registered trade mark.

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#### ■ Fieldbus protocols

Danfoss frequency converters are able to fulfill many different functions in a process control system. The frequency converter can be integrated directly in an overall surveillance system, which will allow detailed process data to be transferred via serial communication.

The protocols listed below are based on an RS 485 bus system with a maximum transmission speed of 9600 baud. The following telegram profiles are supported as standard:

- FC protocol, which is a profile adapted to Danfoss.
- Profidrive protocol, which supports the profidrive profile

See *Serial communication for FCD 300* for further details of telegram profiles.

---

#### ■ Fieldbus option

The increasing information requirements in industry make it necessary to collect or visualize many different process data. Important process data help the system technician with the daily monitoring of the system. The large amounts of data involved in major systems make a higher transmission speed than 9600 baud desirable.

Profibus is a fieldbus system, which can be used for linking automation devices such as sensors and actuators with the controls by means of a two-conductor cable.

Profibus DP is a very fast communication protocol, made specially for communication between the automation system and various types of equipment.

## FCD 300 Series

### ■ Ordering numbers for FCD 300, 380-480 V

0.37 kW	For motor mounting FCD 303 3 x 380-480 V	
Unit	Fieldbus	Ordering no.
ST*	-	175N1698
ST	-	175N1699
ST	Profibus DP 3 MB	175N1700
ST	Profibus DP 12 MB	175N1701
ST	AS(i)**	175N1702
EX	-	175N1703
EX	Profibus DP 3 MB	175N1704
EX	Profibus DP 12 MB	175N1705
EX	AS(i)**	175N1706
EB	-	175N1707
EB	Profibus DP 3 MB	175N1708
EB	Profibus DP 12 MB	175N1709
EB	AS(i)**	175N1710

0.55 kW	For motor mounting FCD 305 3 x 380-480 V	
Unit	Fieldbus	Ordering no.
ST*	-	175N1750
ST	-	175N1751
ST	Profibus DP 3 MB	175N1752
ST	Profibus DP 12 MB	175N1753
ST	AS(i)**	175N1754
EX	-	175N1755
EX	Profibus DP 3 MB	175N1756
EX	Profibus DP 12 MB	175N1757
EX	AS(i)**	175N1758
EB	-	175N1759
EB	Profibus DP 3 MB	175N1760
EB	Profibus DP 12 MB	175N1761
EB	AS(i)**	175N1762

0.37 kW	For stand alone mounting FCD 303 3 x 380-480 V	
Unit	Fieldbus	Ordering no.
ST*	-	175N1711
ST	-	175N1712
ST	Profibus DP 3 MB	175N1713
ST	Profibus DP 12 MB	175N1714
ST	AS(i)**	175N1715
EX	-	175N1716
EX	Profibus DP 3 MB	175N1717
EX	Profibus DP 12 MB	175N1718
EX	AS(i)**	175N1719
EB	-	175N1720
EB	Profibus DP 3 MB	175N1721
EB	Profibus DP 12 MB	175N1722
EB	AS(i)**	175N1723

0.55 kW	For stand alone mounting FCD 305 3 x 380-480 V	
Unit	Fieldbus	Ordering no.
ST*	-	175N1763
ST	-	175N1764
ST	Profibus DP 3 MB	175N1765
ST	Profibus DP 12 MB	175N1766
ST	AS(i)**	175N1767
EX	-	175N1768
EX	Profibus DP 3 MB	175N1769
EX	Profibus DP 12 MB	175N1770
EX	AS(i)**	175N1771
EB	-	175N1772
EB	Profibus DP 3 MB	175N1773
EB	Profibus DP 12 MB	175N1774
EB	AS(i)**	175N1775

ST: Standard unit.

EX: Unit with 24 V external supply.

EB: Unit with 24 V external supply and brake.

\*: Only cable entries on the right side.

\*\* : For availability, contact Danfoss.

## FCD 300 Series

<b>0.75 kW For motor mounting FCD 307 3 x 380-480 V</b>		
Unit	Fieldbus	Ordering no.
ST*	-	175N1802
ST	-	175N1803
ST	Profibus DP 3 MB	175N1804
ST	Profibus DP 12 MB	175N1805
ST	AS(i)**	175N1806
EX	-	175N1807
EX	Profibus DP 3 MB	175N1808
EX	Profibus DP 12 MB	175N1809
EX	AS(i)**	175N1810
EB	-	175N1811
EB	Profibus DP 3 MB	175N1812
EB	Profibus DP 12 MB	175N1813
EB	AS(i)**	175N1814

<b>1.1 kW For motor mounting FCD 311 3 x 380-480 V</b>		
Unit	Fieldbus	Ordering no.
ST*	-	175N1854
ST	-	175N1855
ST	Profibus DP 3 MB	175N1856
ST	Profibus DP 12 MB	175N1857
ST	AS(i)**	175N1858
EX	-	175N1859
EX	Profibus DP 3 MB	175N1860
EX	Profibus DP 12 MB	175N1861
EX	AS(i)**	175N1862
EB	-	175N1863
EB	Profibus DP 3 MB	175N1864
EB	Profibus DP 12 MB	175N1865
EB	AS(i)**	175N1866

<b>0.75 kW For stand alone mounting FCD 307 3 x 380-480 V</b>		
Unit	Fieldbus	Ordering no.
ST*	-	175N1815
ST	-	175N1816
ST	Profibus DP 3 MB	175N1817
ST	Profibus DP 12 MB	175N1818
ST	AS(i)**	175N1819
EX	-	175N1820
EX	Profibus DP 3 MB	175N1821
EX	Profibus DP 12 MB	175N1822
EX	AS(i)**	175N1823
EB	-	175N1824
EB	Profibus DP 3 MB	175N1825
EB	Profibus DP 12 MB	175N1826
EB	AS(i)**	175N1827

<b>1.1 kW For stand alone mounting FCD 311 3 x 380-480 V</b>		
Unit	Fieldbus	Ordering no.
ST*	-	175N1867
ST	-	175N1868
ST	Profibus DP 3 MB	175N1869
ST	Profibus DP 12 MB	175N1870
ST	AS(i)**	175N1871
EX	-	175N1872
EX	Profibus DP 3 MB	175N1873
EX	Profibus DP 12 MB	175N1874
EX	AS(i)**	175N1875
EB	-	175N1876
EB	Profibus DP 3 MB	175N1877
EB	Profibus DP 12 MB	175N1878
EB	AS(i)**	175N1879

ST: Standard unit.

EX: Unit with 24 V external supply.

EB: Unit with 24 V external supply and brake.

\*: Only cable entries on the right side.

\*\* : For availability, contact Danfoss.

## FCD 300 Series

<b>1.5 kW For motor mounting FCD 315 3 x 380-480 V</b>		
Unit	Fieldbus	Ordering no.
ST*	-	175N1906
ST	-	175N1907
ST	Profibus DP 3 MB	175N1908
ST	Profibus DP 12 MB	175N1909
ST	AS(i)**	175N1910
EX	-	175N1911
EX	Profibus DP 3 MB	175N1912
EX	Profibus DP 12 MB	175N1913
EX	AS(i)**	175N1914
EB	-	175N1915
EB	Profibus DP 3 MB	175N1916
EB	Profibus DP 12 MB	175N1917
EB	AS(i)**	175N1918

<b>2.2 kW** For motor mounting FCD 322 3 x 380-480 V</b>		
Unit	Fieldbus	Ordering no.
ST*	-	175N1958
ST	-	175N1959
ST	Profibus DP 3 MB	175N1960
ST	Profibus DP 12 MB	175N1961
ST	AS(i)**	175N1962
EX	-	175N1963
EX	Profibus DP 3 MB	175N1964
EX	Profibus DP 12 MB	175N1965
EX	AS(i)**	175N1966
EB	-	175N1967
EB	Profibus DP 3 MB	175N1968
EB	Profibus DP 12 MB	175N1969
EB	AS(i)**	175N1970

<b>1.5 kW For stand alone mounting FCD 315 3 x 380-480 V</b>		
Unit	Fieldbus	Ordering no.
ST*	-	175N1919
ST	-	175N1920
ST	Profibus DP 3 MB	175N1921
ST	Profibus DP 12 MB	175N1922
ST	AS(i)**	175N1923
EX	-	175N1924
EX	Profibus DP 3 MB	175N1925
EX	Profibus DP 12 MB	175N1926
EX	AS(i)**	175N1927
EB	-	175N1928
EB	Profibus DP 3 MB	175N1929
EB	Profibus DP 12 MB	175N1930
EB	AS(i)**	175N1931

<b>2.2 kW** For stand alone mounting FCD 322 3 x 380-480 V</b>		
Unit	Fieldbus	Ordering no.
ST*	-	175N1971
ST	-	175N1972
ST	Profibus DP 3 MB	175N1973
ST	Profibus DP 12 MB	175N1974
ST	AS(i)**	175N1975
EX	-	175N1976
EX	Profibus DP 3 MB	175N1977
EX	Profibus DP 12 MB	175N1978
EX	AS(i)**	175N1979
EB	-	175N1980
EB	Profibus DP 3 MB	175N1981
EB	Profibus DP 12 MB	175N1982
EB	AS(i)**	175N1983

ST: Standard unit.

EX: Unit with 24 V external supply.

EB: Unit with 24 V external supply and brake.

\*: Only cable entries on the right side.

\*\* : For availability, contact Danfoss.

<b>3.0 kW**</b>	<b>For motor mounting FCD 330 3 x 380-480 V</b>	
Unit	Fieldbus	Ordering no.
ST*	-	175N2010
ST	-	175N2011
ST	Profibus DP 3 MB	175N2012
ST	Profibus DP 12 MB	175N2013
ST	AS(i)**	175N2014
EX	-	175N2015
EX	Profibus DP 3 MB	175N2016
EX	Profibus DP 12 MB	175N2017
EX	AS(i)**	175N2018
EB	-	175N2019
EB	Profibus DP 3 MB	175N2020
EB	Profibus DP 12 MB	175N2021
EB	AS(i)**	175N2022

<b>3.0 kW**</b>	<b>For stand alone mounting FCD 330 3 x 380-480 V</b>	
Unit	Fieldbus	Ordering no.
ST*	-	175N2023
ST	-	175N2024
ST	Profibus DP 3 MB	175N2025
ST	Profibus DP 12 MB	175N2026
ST	AS(i)**	175N2027
EX	-	175N2028
EX	Profibus DP 3 MB	175N2029
EX	Profibus DP 12 MB	175N2030
EX	AS(i)**	175N2031
EB	-	175N2032
EB	Profibus DP 3 MB	175N2033
EB	Profibus DP 12 MB	175N2034
EB	AS(i)**	175N2035

ST: Standard unit.

EX: Unit with 24 V external supply.

EB: Unit with 24 V external supply and brake.

\*: Only cable entries on the right side.

\*\* : For availability, contact Danfoss.

**■ Ordering numbers for brake resistors**

Flatpack brake resistors IP 54

Type	P <sub>motor</sub> [kW]	R <sub>MIN</sub> [Ω]	Size [Ω] / [W] per item	Duty cycle %	Order no. 175Uxxxx
303 (400 V)	0.37	747	830 Ω / 100 W	20	1000
305 (400 V)	0.55	747	830 Ω / 100 W	20	1000
307 (400 V)	0.75	558	620 Ω / 100 W	14	1001
311 (400 V)	1.10	387	430 Ω / 100 W	8	1002
315 (400 V)	1.50	297	310 Ω / 200 W	16	0984
322 (400 V)	2.20	198	210 Ω / 200 W	9	0987
330 (400 V)	3.00	135	150 Ω / 200 W	5.5	0989

Coiled wire brake resistors Duty-cycle 40%

Type	P <sub>motor</sub> [kW]	R <sub>MIN</sub> [Ω]	R <sub>REC</sub> [Ω]	P <sub>peak</sub> [kW]	P <sub>avg.</sub> [kW]	Order no. 175U0xxx
303 (400 V)	0.37	747	830	0.60	0.25	976
305 (400 V)	0.55	747	830	0.60	0.25	976
307 (400 V)	0.75	558	620	0.90	0.36	910
311 (400 V)	1.10	387	430	1.32	0.53	911
315 (400 V)	1.50	297	330	1.80	0.72	912
322 (400 V)	2.20	198	220	2.60	1.06	913
330 (400 V)	3.00	135	150	3.60	1.44	914

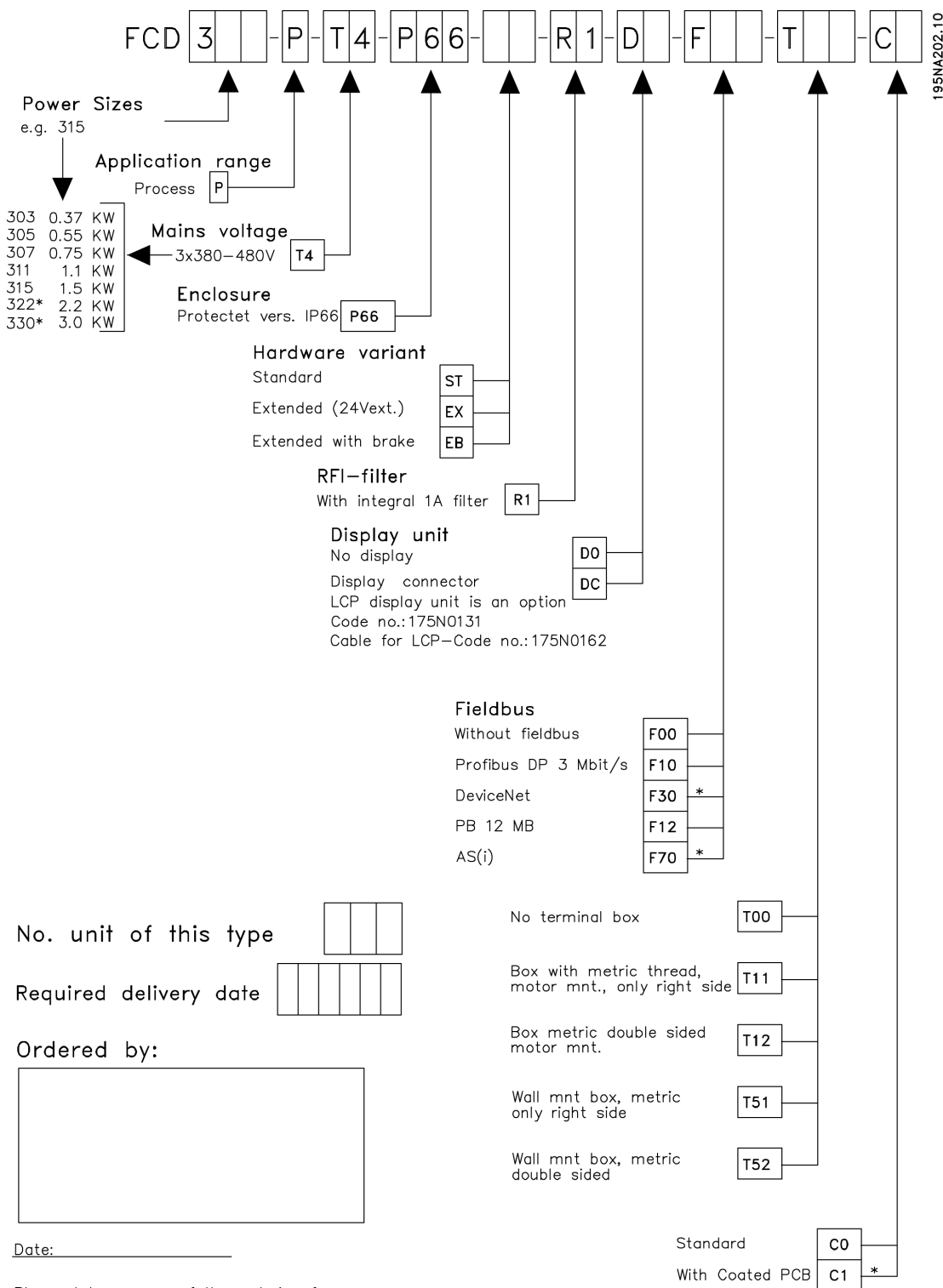
 R<sub>REC</sub> = Recommended brake resistor.

 P<sub>peak</sub> = Max. brake effect at 160% brake torque.

 P<sub>avg</sub> = Mean power based on Duty-cycle.

 See dimensions of Coiled wire brake resistors  
in instructions MI.50.D2.XX.

## FCD 300 Series



Please take a copy of the ordering form.  
Fill it in and send or fax your order  
to the nearest Danfoss rep. office.

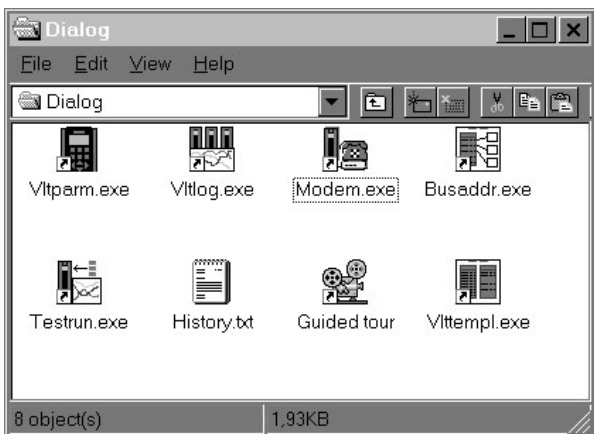
\* = Contact Danfoss

**■ PC software and serial communication**

Danfoss offers various options for serial communication. Using serial communication, it is possible to monitor, program and control one or several frequency converters from a centrally located computer.

In addition, all FCD 300 units have an RS 485 port as standard, thereby enabling communication e.g. with a PC. For this purpose, a program called VLT Software Dialog is available.

VLT Software Dialog comes in three modules, as a minimum containing the programs of the Basic module.


**The Basic module covers:**

*TEST RUN* used for controlling and running in a frequency converter, including

- Setting of reference value.
- simultaneous showing of selected parameters in the form of graphs.
- option of DDE link, e.g. to spreadsheet.

*PARAMETER SETUP* is used for setting up and transmitting parameter sets, including:

- setting of frequency converter parameters.
- parameter sets can be collected from and copied to a frequency converter.
- documentation / setup print incl. charts.

*HISTORY* where the different development stages of VLT Software dialog can be studied.

*BUS ADDRESS SETUP* is used for addressing FCD 300.

**The logging module covers:**

*LOGGING* is used for collecting and displaying historical or real-time operating data.

- presentation of selected parameters from several frequency converters in the form of graphs.
- collection of log data for file.
- option of DDE link, e.g. to spreadsheet.

*MODEM SETUP* is used to set up the frequency converter's modem. The module sets up the frequency converter's modem via the PC's communication port.

**The template module covers:**

*TEMPLATE SETUP* is used for setting up template files for *PARAMETER SETUP*.

- the template file acts as a screen that limits the number of accessible parameters when a parameter file is to be made or edited in *PARAMETER SETUP*
- the template file may contain preset values for the parameters of the frequency converter


**NB!:**

The Logging and Template modules call for the Basic module to be installed on the same PC.

**Guided tour covers:**

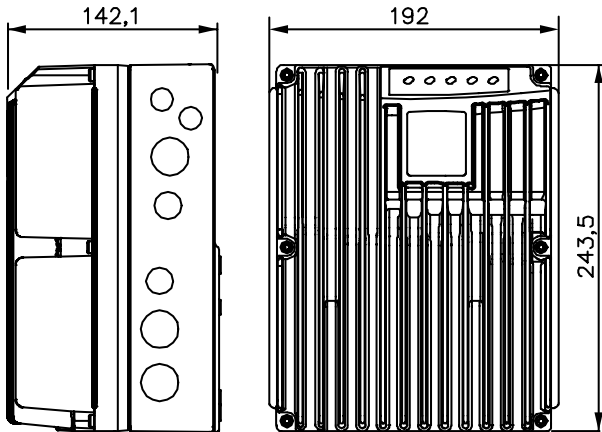
Guided tour offers a demonstration of the VLT Software Dialog program.

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**FCD 300 Series**

■ **Mechanical dimensions, motor mounting**  
**FCD 303-315 340-480 Volt**

**FCD 322-330 340-480 Volt**



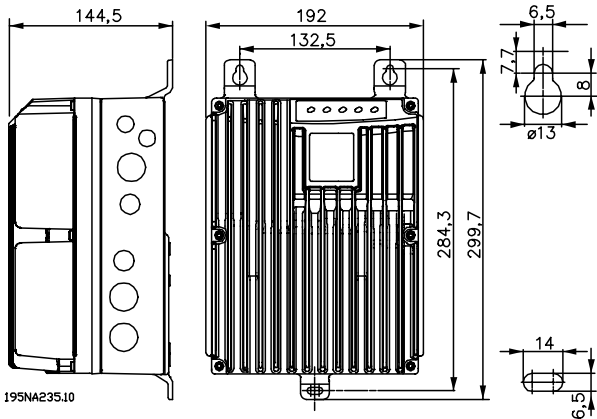
195NA240.10

■ **Mechanical dimensions, stand alone mounting**

**FCD 322-330 380-480 Volt**

The drawings below give the mechanical dimensions.  
 All dimensions are in mm.

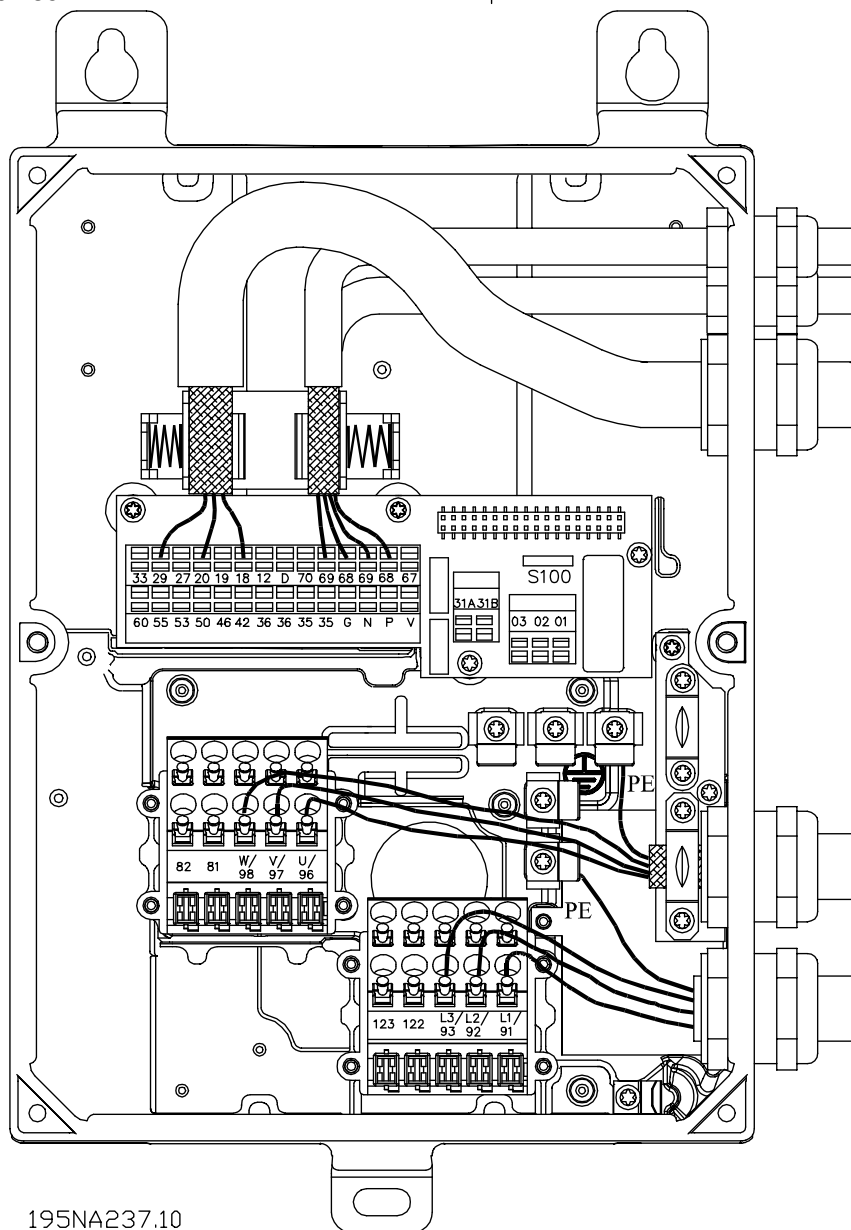
**FCD 303-315 380-480 Volt**



195NA235.10

■ Electrical installation

FCD 303-315 380-480 V



**■ General technical data**

Mains supply (L1, L2, L3):

---

Supply voltage FCD 305-330 380-480 V .....	3 x 380/400/415/440/480 V ±10%
Supply frequency .....	50/60 Hz
Max. imbalance on supply voltage .....	± 2.0% of rated supply voltage
Power factor (400 V) / cos. $\Phi_1$ .....	0.90 / 1.0 at rated load
Number of connections at supply input L1, L2, L3 .....	2 times/min.
Max. short-circuit value .....	100,000 A
<i>See Special Conditions section in the Design Guide</i>	

Output data (U, V, W):

---

Output voltage .....	0 - 100% of supply voltage
Output frequency .....	0.2 - 132 Hz, 1 - 1000 Hz
Rated motor voltage, 380-480 V units .....	380/400/415/440/460/480 V
Rated motor frequency .....	50/60 Hz
Switching on output .....	Unlimited
Ramp times .....	0.02 - 3600 sec.

Torque characteristics:

---

Starting torque (parameter 101 Torque characteristic = Constant torque) .....	160% in 1 min.*
Starting torque (parameter 101 Torque characteristics = Variable torque) .....	160% in 1 min.*
Starting torque (parameter 119 <i>High starting torque</i> ) .....	180% for 0.5 sec.*
Overload torque (parameter 101 Torque characteristic = Constant torque) .....	160%*
Overload torque (parameter 101 Torque characteristic = Variable torque) .....	160%*

\*Percentage relates to frequency converter's nominal current.

Control card, digital inputs:

---

Number of programmable digital inputs .....	5
Terminal number .....	18, 19, 27, 29, 33
Voltage level .....	0 - 24 V DC (PNP positive logic)
Voltage level, logic '0' .....	< 5 V DC
Voltage level, logic '1' .....	> 10 V DC
Maximum voltage on input .....	28 V DC
Input resistance, $R_i$ (terminals 18, 19, 27, 29) .....	approx. 4 k $\Omega$
Input resistance, $R_i$ (terminal 33) .....	approx. 2 k $\Omega$

*All digital inputs are galvanically isolated from the supply voltage (PELV) and other high-voltage terminals, and can be functionally separated from other control terminals by opening switch S100. See section entitled Galvanic Isolation.*

Control card, analogue inputs:

---

Number of analogue voltage inputs .....	1 pcs.
Terminal number .....	53
Voltage level .....	$\pm 0 - 10$ V DC (scaleable)
Input resistance, $R_i$ .....	approx. $10\text{ k}\Omega$
Max. voltage .....	20 V

Number of analogue current inputs .....	1 pcs.
Terminal number .....	60
Current level .....	$0/4 - 20$ mA (scaleable)
Input resistance, $R_i$ .....	approx. $300\ \Omega$
Max. current .....	30 mA

Resolution for analogue inputs .....	10 bit
Accuracy of analogue inputs .....	Max. error 1% of full scale
Scan interval .....	13.3 msec

*The analogue inputs are galvanically isolated from the supply voltage (PELV) and other high-voltage terminals. See section entitled Galvanic Isolation.*

Control card, pulse inputs:

---

Number of programmable pulse inputs .....	2
Terminal number .....	29, 33
Max. frequency at terminal 29/33 .....	67.6 kHz (Push-pull)
Max. frequency at terminal 29/33 .....	5 kHz (open collector)
Min. frequency at terminal 33 .....	4 Hz
Min. frequency at terminal 29 .....	30 Hz
Voltage level .....	0 - 24 V DC (PNP positive logic)
Voltage level, logic '0' .....	< 5 V DC
Voltage level, logic '1' .....	> 10 V DC
Maximum voltage on input .....	28 V DC
Input resistance, $R_i$ .....	approx. $2\text{ k}\Omega$
Scan interval .....	13.3 msec
Resolution .....	10 bit
Accuracy (100 Hz- 1 kHz) terminal 33 .....	Max. error: 0.5% of full scale
Accuracy (1 kHz - 67.6 kHz) terminal 33 .....	Max. error: 0.1% of full scale

*The pulse input is galvanically isolated from the supply voltage (PELV) and other high-voltage terminals. See section entitled Galvanic Isolation.*

Control card, digital/frequency output:

---

Number of programmable digital/pulse outputs .....	1 pcs.
Terminal number .....	46
Voltage level at digital/frequency output .....	0 - 24 V DC (O.C PNP)
Max. output current at digital/frequency output .....	25 mA.
Max. load at digital/frequency output .....	$1\text{ k}\Omega$
Max. capacity at frequency output .....	10 nF
Minimum output frequency at frequency output .....	16 Hz
Maximum output frequency at frequency output .....	10 kHz
Accuracy on frequency output .....	Max. error: 0.2 % of full scale
Resolution on frequency output .....	10 bit

*The digital output is galvanically isolated from the supply voltage (PELV) and other high-voltage terminals. See section entitled Galvanic Isolation.*

Control card, analog output:

---

Number of programmable analog outputs .....	1
Terminal number .....	42
Current range at analog output .....	0/4 - 20 mA
Max. load to common at analog output .....	500 $\Omega$
Accuracy on analog output .....	Max. error: 1.5 % of full scale
Resolution on analog output .....	10 bit

*The analog output is galvanically isolated from the supply voltage (PELV) and other high-voltage terminals. See section entitled Galvanic Isolation.*

Control card, 24 V DC output:

---

Terminal number .....	12
Max. load .....	130 mA

*The 24 V DC supply is galvanically isolated from the supply voltage (PELV) , but has the same potential as the analogue and digital inputs and outputs. See section entitled Galvanic Isolation.*

Control card, 10 V DC output:

---

Terminal number .....	50
Output voltage .....	10.5 V $\pm$ 0.5 V
Max. load .....	15 mA

*The 10 V DC supply is galvanically isolated from the supply voltage (PELV) and other high-voltage terminals. See section entitled Galvanic Isolation.*

Control card, RS 485 serial communication:

---

Terminal number .....	68 (TX+, RX+), 69 (TX-, RX-)
Terminal number 67 .....	+ 5 V
Terminal number 70 .....	Common for terminals 67, 68 and 69

*Full galvanic isolation. See section entitled Galvanic Isolation.*

Relay outputs:

---

Number of programmable relay outputs .....	1
Terminal number, control card .....	1-3 (break), 1-2 (make)
Max. terminal load (AC) on 1-3, 1-2, control card .....	240 V AC, 2 A
Min. terminal load on 1-3, 1-2, control card .....	24 V DC 10 mA, 24 V AC 100 mA

*The relay contact is separated from the rest of the circuit by strengthened isolation. See section entitled Galvanic Isolation.*

External 24 Volt DC supply:

---

Terminal nos .....	35, 36
Voltage range .....	20-30 V (max. 37 V DC for 10 sec.)
Max. voltage ripple .....	2 V DC
Power consumption with/without mains supply .....	0.1W/5-12W

*Reliable galvanic isolation: Full galvanic isolation if the external 24 V DC supply is also of the PELV type.*

Cable lengths and cross sections:

---

Max. motor cable length, screened/armoured cable .....	10 m
Max. motor cable length, unscreened/unarmoured cable .....	10 m
<i>Max. cross section to motor, see next section.</i>	
Max. cross section to control wires, rigid wire .....	4.0 mm <sup>2</sup> /10 AWG
Max. cross section to control cables, flexible cable .....	2.5 mm <sup>2</sup> /12 AWG
Max. cross section to control cables, cable with ferrules .....	2.5 mm <sup>2</sup> /12 AWG

**When complying with EN 55011 1A the motor cable length must in certain instances be reduced. See EMC emission.**

Control characteristics:

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Frequency range .....	0.2 - 132 Hz, 1 - 1000 Hz
Resolution of output frequency .....	0.013 Hz, 0.2 - 1000 Hz
Repeat accuracy of <i>Precise start/stop</i> (terminals 18, 19) .....	≤ ± 0.5 msec
System response time (terminals 18, 19, 27, 29, 33) .....	≤ 26.6 msec
Speed control range (open loop) .....	1:15 of synchronous speed
Speed control range (closed loop) .....	1:120 of synchronous speed
Speed accuracy (open loop) .....	90 - 3600 rpm: Max. error of ±23 rpm
Speed accuracy (closed loop) .....	30 - 3600 rpm: Max. error of ±7.5 rpm

*All control characteristics are based on a 4-pole asynchronous motor*

Surroundings:

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Enclosure .....	IP 66, NEMA 4x (indoor)
Vibration test .....	1.0 g
Max. relative humidity .....	5% - 85% during operation
Ambient temperature IP66 .....	Max. 40 °C (24-hour average max. 35 °C)

*Derating for ambient temperature, see special conditions in the Design Guide*

Min. ambient temperature during full-scale operation .....	0 °C
Min. ambient temperature at reduced performance .....	- 10 °C
Temperature during storage/transport .....	-25 - +65/70 °C
Max. altitude above sea level .....	1000 m

*Derating for air pressure, see special conditions in the Design Guide*

EMC standards used, Emission .....	EN 50081-1/2, EN 61800-3, EN 55011
EMC standards used, immunity .....	EN 50082-2, EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6

*See section on special conditions in the Design Guide*

Safeguards:

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- Electronic thermal motor protection against overload.
  - Temperature monitoring of the power module ensures that the frequency converter cuts out if the temperature reaches 100 °C. An overload temperature cannot be reset until the temperature of the power module is below 70 °C.
  - The frequency converter is protected against short-circuits on motor terminals U, V, W.
  - If a mains phase is missing, the frequency converter will cut out.
  - Monitoring of the intermediate circuit voltage ensures that the frequency converter cuts out if the intermediate circuit voltage is too low or too high.
  - The frequency converter is protected against earth fault on motor terminals U, V, W.

### ■ Technical data, mains supply 3 x 380 - 480 V

According to international standards		Type	303	305	307	311	315	322	330
	Output current (3 x 380-480V)	$I_{INV}$ [A]	1.4	1.8	2.2	3.0	3.7	5.2	7.0
		$I_{MAX}$ (60s) [A]	2.2	2.9	3.5	4.8	5.9	8.3	11.2
	Output power (400 V)	$S_{INV}$ [KVA]	1.0	1.2	1.5	2.0	2.6	3.6	4.8
	Typical shaft output	$P_{M,N}$ [kW]	0.37	0.55	0.75	1.1	1.5	2.2	3.0
	Typical shaft output	$P_{M,N}$ [HP]	0.50	0.75	1.0	1.5	2.0	3.0	4.0
	Max. cable cross section, motor	[mm <sup>2</sup> /AWG] <sup>1)</sup>		4/10	4/10	4/10	4/10	4/10	4/10
	Input current (3 x 380-480 V)	$I_{L,N}$ [A]	1.2	1.6	1.9	2.6	3.2	4.7	6.1
		$I_{L,MAX}$ (60s)[A]	1.9	2.6	3.0	4.2	5.1	7.5	9.8
	Max. cable cross section, power	[mm <sup>2</sup> /AWG] <sup>1)</sup>	4/10	4/10	4/10	4/10	4/10	4/10	4/10
	Max. pre-fuses	[IEC]/UL <sup>2)</sup> [A]	25/25	25/25	25/25	25/25	25/25	25/25	25/25
	Efficiency <sup>3)</sup>	[%]	96						
	Power loss at max. load	[W]	22	29	40	59	80	117	160
	Weight	[kg]	5.8	5.8	5.8	5.8	5.8	7.0	7.0
	Enclosure	type	IP 66 / NEMA 4x (indoor)						

1. American Wire Gauge. Max. cable cross section is the largest cable cross section that can be attached to the terminals. Always observe national and local regulations.

2. Type gG pre-fuses must be used. If you want to maintain UL/cUL you must use pre-fuses of the type Bussmann KTS-R 500 V or Ferraz Shawmut, type ATMR (max. 30A). The fuses must be placed for protection in a circuit that is capable of supplying a maximum of 100,000 amps RMS (symmetrical), 500 V maximum.

3. Measured using a 10 m screened/armoured motor cable with a rated load and rated frequency.

**■ Accessories for FCD 300**

Type	Description	Ordering no.
LCP2 control unit	LCP2 for programming the frequency converter	175N0131
Cable for LCP2 control unit	Cable from LCP2 to frequency converter	175N0162
LCP2 remote-mounting kit	Kit for remote-mounting of LCP2 (incl. 3 m cable, excl. LCP2)	175N0160
LOP2 (Local Operation Pad)	LOP can be used for setting the reference and start/stop via the control terminals.	175N0128
VLT Software Dialog	CD-ROM version*	175Z0953
Motor adaption plate	Plate for adapting to non Danfoss Bauer motors.	175N2115
Membrane	Membrane for preventing condensation.	175N2116
Internal brake resistor	Brake resistor for mounting inside the terminal box.	175N2117
Plug kit for LCP2	Plug for LCP2 for mounting in the terminal box.	175N2118
Motor star terminal	Terminal for interconnection of motor wires (star point).	175N2119

\* Incl. the modules Basis, Logging, Template, Guided Tour in 6 languages (Danish, English, German, Italian, Spanish and French).

**■ Supplied with the unit**

Below is a list of the literature available for FCD 300. It must be noted that there may be deviations from one country to the next.

Supplied with the unit:

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Operating instructions .....	MG.04.BX.YY
Quick setup .....	MG.04.CX.YY
Parameter list .....	MG.04.DX.YY

Various literature for FCD 300:

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Design Guide .....	MG.04.AX.YY
Data sheet .....	MD.04 .AX.YY

Communication with FCD 300:

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Profibus manual .....	MG.
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*X = version number*

*YY = language version*